



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3281-2L02
Job Sheet 206674



Part No: D3281-2L02

Job Qty: 2 pcs

Part Name: Floor Protector, Fwd RH (Black)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/1/20

Description:

Type: Stock

Note: DWG DSI 9504 REV A, D3281 REV F IPP Rev:A 04.07.01 New issue KJ/JLM IPP Rev B 07.08.07
Thermoform in house DL IPP Rev. C Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	2 pcs	5/1/20		0.00	0.00	Purchasing - 1	APR 07 2020
							Purchasing - 2	
							Purchasing - 3	
200	Packaging 2-1 - Receive - B4B	2 pcs	5/1/20		0.00	0.00	Packaging 2 - 1 - B4B	APR 07 2020
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	APR 07 2020
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S269265



Part: D3281-2L02

Job No: 206674

Serial No/Batch: S269265

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/07/20

Plex 4/7/20 10:28 AM dart.lussier.patrick

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
150 QC 6	2 pcs	5/1/20	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	APR 13 2020
					QC 6 - 81	8-89
170 Packaging 3-1 - Stock - B4B	2 pcs ✓	5/1/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	DAS
					Packaging 3 - 3 - B4B ✓	80 ST433
					Packaging 3 - 4 - B4B	9-89
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	APR 14 2020
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
180 QC 21 - SA	2 pcs ✓	5/1/20	0.00 0.00		QC 21 - SA - 21 ✓	ST433
					QC 21 - SA - 70	DAS
					QC 21 - SA - 53	21 APR 14 2020

Part Op 110 - (Purchasing) ISSUE P/O: POHB045818 SUPPLIER: PLASTECH MANUFACTURE
 Descriptions: D3281-2L02 AS PER DWG C OF C IS REQUIRED
 140 - (Receive & Inspect for Damage & Mat'l Certs)
 150 - (QC6- All purchased or subcontracted products)

Patrick Lussier

4/7/2020

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

170 - (Identify as per dwg & Stock Location:_____)

180 - (QC21- Final Inspection - Work Order Release)

PO Details

Canus Plastics Inc (ptf001-vc)



PO No: POHB045818

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3281-2L02P	Floor Protector, Fwd RH (Black)	2 pcs (1 ea)	110-Purchasing	5269263
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	16 sf (8 ea)	110-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-2L02P	2	0	0
	MLEXS.093-F6006-02	16	1,000	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045818**



Supplier: PTF001-VC
Canus Plastics Inc
128 Walgreen Road
Ottawa
ON
K0A 1L0 Canada
Phone: 613-831-4640
Fax: 613-831-4624

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045818
PO Date: 2/10/20
Due Date: 3/20/20
Purchase Order Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	206674	D3281-2L02P				Floor Protector, Fwd RH (Black) : Various STC's receive pcs	Firmed X2	-	3/20/20	2 pcs	0 pcs	2 pcs	\$127.50/pcs	\$255.00
APR 07 2020														
Line Item Note: This is for Stock , we will have to order more material because the material you currently have in stock need to go to the other Plas-Tech for production of D3690-1														
													Grand Total:	\$255.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Patrick Lussier

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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128 WALGREEN ROAD, OTTAWA, ON K0A 1L0
PHONE-613-831-4640

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: APRIL 1, 2020

YOUR PURCHASE ORDER: PO HB045818

OUR INVOICE NO: 216666

LINE ITEM # 1

QUANTITY: 1

DESCRIPTION: FLOOR PROTECTOR, FWD RH BLACK D3281-2L02P REV F.

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

DART QSI 018

PLASTECH PROCESS PR-01-01-D3281-2 REV 1.0 USING DWG D3281 REV F.

Note: USED 0.5 SHEETS - 16 SF OF LEXAN F6006, BLACK NO. 701, 0.093" THICK (REF DART SPEC MLEXS .093-F6006-02.) BATCH# S152044.

INVENTORY REMAINING: 27 SHEETS OF 4X8 OR 864 SF.

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

MARK PERRY, M.ENG.
PRESIDENT

Sheet 1 of 1

[illegible]

SAE AS9102 First Article Inspection Form

Form 2: Product Accountability – Raw Material, Specifications and Special Process(es), Functional Testing

Sheet 1 of 1

1. Part Number D3281-2L02P	2 Part Name FLOOR PROTECTOR FWD RH BLACK		2. Serial Number 2020-001		4. FAI Report Number FAIR-D3281- 2L02P REV F
5. Material or Process Name	6. Specification Number	7. Code	8. Special Process Supplier Code	9. Customer Approval Verification (Yes/No/NA)	10. Certificate of Conformance number
LEXAN BLACK NO. 701, 0.093" THICK SHEET	REF. DART SPEC. MLEXS.093- F6006-02		N/A	N/A	N/A Supplied by Customer_ DART
11. Functional Test Procedure Number	12. Acceptance report number, if applicable				
13. Comments					
14. Prepared By Mark Perry Plas-Tech Fabrications			15. Date 4-1-2020		

SAE AS9102 First Article Inspection Form

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 1 of 3

1. Part Number D3281-2L02P				2. Part Name FLOOR PROTECTOR, FWD RH BLACK			3. Serial Number 2020-001	4. FAI Report FAIR-D3281-2L02P REV F
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.	
1	8A-SH2, Eng. Note 1		MATERIAL: -1L02 = LEXAN F6006, BLACK NO. 701, 0.093" THICK (MLEXS.093-F6006-02)	CHECKED AS OK			Material supplied by customer _ Dart Material Batch# S152044	
2	8A-SH2, Eng. Note 2		FINISH: NONE	NOTED				
3	8A-SH2, Eng. Note 3		TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED	NOTED				
4	8A-SH2, Eng. Note 4		UNITS: INCHES UNLESS OTHERWISE NOTED	NOTED				
5	8A-SH2, Eng. Note 5		BREAK SHARP EDGES: 0.010 MAX	SCRAPED BOTH EDGES TO 0.010 MAX.				
6	8A-SH2, Eng. Note 6		IDENTIFICATION: IDENTIFY WITH DART P/N "D3281-2Lxx" AND B/N PER DART QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.	TEMPORARY DECAL ADDED TO PART			Final Identification to be completed by Dart per Eng. Note 6.	
7	8A-SH2, Eng. Note 7		WEIGHT: D3281-2L02 = 0.95 Lbs.	1 LB			PLASTECH WEIGH SCALE IS +/- 1 LB ACCURACY.	
8	8A-SH2, Eng. Note 8		THERMOFORM WITH MOULD D3281-2T1 PER DART QSI 022; TRIM AS SHOWN. MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED	0.083	MOULD D3281-2T1			

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 2 of 3

1. Part Number D3281-2L02P				2. Part Name FLOOR PROTECTOR FWD RH BLACK		3. Serial Number 2020-001	4. FAI Report FAIR-D3281-2L02P REV F
Characteristic Accountability				Inspection / Test Results			
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.
9	6B-SH2		18.3	18.3			
10	5B-SH2		MIN THICKNESS OF 0.030 ACCEPTABLE IN HATCHED AREA	0.075			
11	7B-SH2		7.18 (REF)	7.18			
12	7B-SH2		1.75 (REF)	1.72			
13	6B-SH2		1.85 (REF)	1.85			
14	5B-SH2		3.10 (REF)	3.07			
15	5B-SH2		1.00 (TYP)	1.00			
16	5C-SH2		1.81 (REF)	1.80			
17	5C-SH2		12.1	11.9			
18	5C-SH2		6.90 (REF)	6.73			
19	5D-SH2		4.00 (REF)	3.99			
20	5C-SH2		2.20 (REF)	2.15			

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 3 of 3

1. Part Number D3281-2L02P				2. Part Name FLOOR PROTECTOR, FWD RH BLACK			3. Serial Number 2020-001	4. FAI Report FAIR-D3281-2L02P REV F
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.	
21	7C-SH2		17.4	17.36				
22	7C-SH2		TEXTURED SURFACE ON THIS SIDE	NOTED & COMPLIANT				
23	3D-SH2		0.25	0.26				
24	3B-SH2		0.50 (REF)	0.51				
25	3B-SH2		0.95	0.95				
The signature indicates that all characteristics are accounted for; meet drawing requirements or are properly documented for disposition.								
12. Prepared By Mark Perry, Plas-Tech Fabrications 						13. Date 4-1-2020		

CANUS PLASTICS INC.

3030 CONROY UNIT 107

OTTAWA ON K1G 6C2

Ph. (613) 232-2657 Fax (613) 232-6214

info@canusplastics.com

www.canusplastics.com

Packing Slip

0000218911

Date April 2, 2020

Customer P23336

Bill To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ship To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ph. (613) 632-3336

Ph. (613) 632-3336

PO Number	F.O.B.	Salesperson	Order Date	Order Number		
POHB045818	Our Dock	Mark Perry	April 1, 2020	0000218911		
Ship Via		Payment Terms	Reference			
Pick up						
Ordered by		P. Lussier				
Part Number	Description	Ordered	Shipped	B/O	Weight	Extended Weight
MFG	PART# D3281-2L02P; FLOOR PROTECTOR, FWD RH BLACK.	2	2			
Date _____ Signature _____		Total		2		

RECEIVED
APR 06 2020
DART AEROSPACE LTD.